

7535-00012 Fixed Arm Workstation

Hydropneumatic · Fixed arm workstation for Avdel speed fasteners

This tool can place the entire range of Avdel Speed Fastening® Systems and is used for "Top-Down" riveting requirements. The tool is foot pedal operated, leaving both hands of the operator free to position the workpiece.

Rapid assembly makes it cost-effective, even with small batch sizes. Simple to operate, high mobility and easy integration into the production process are the main features. Time-consuming training of an operator is not necessary. The hydraulic riveting unit provides a smooth riveting, ideal for sensitive components.

Features

- Tool supported on a fixed arm
- Foot pedal control, leaving both hands free to position the workpiece
- Easy alignment of workpiece
- Height and throat adjustable arm to meet the operator's precise ergonomic needs
- Bolts provided for base plate bench mounting

Technical Data

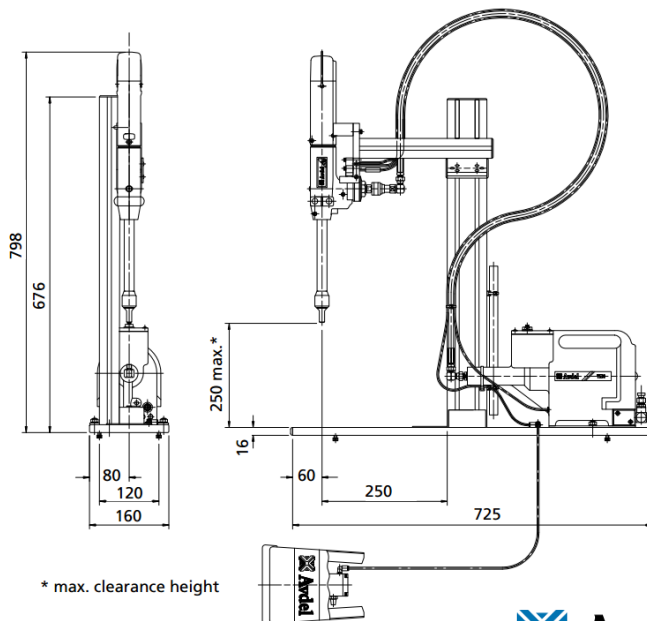
Max. Clearance Height	: 250 mm
Stroke	: 30 mm (min.)
Pull Force	: 3,890 N at 5.5 bar
Cycle Time	: 1.0 sec (approx.)
Noise Level	: < 70 dB
Air Pressure Supply	: 5 - 7 bar
Air Consumption	: 2.6 l free air / set at 5.5 bar
Intensifier Ratio	: 32 : 1

*Nose equipment has to ordered separately.
For accessories options, contact Gripwell
Sales for assistance*



Placing Capability

The 7535 placing tool can place the full range of Speed Fastening® fasteners from diameter 2.4 mm to 6.4 mm.



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